

# WOODFOLD



CRAFTING VALUE FOR MORE THAN 50 YEARS

## SERIES 440 & 540 CUSTOM ACCORDION DOORS

Visifold, see-through commercial and retail security doors.

Combining the smooth, flawless operation of the Woodfold hardware hinge system with enhanced security between panels thanks to a rigid PVC hinge over a steel rod, the Series 540 offers an unobstructed view of what's inside while assuring protection.

The Series 440 uses the same construction, yet features a flexible vinyl PVC panel connector in place of the knuckle hinge and steel rods. Also available with latch modifications, the Series 440 is a wonderful choice for space division where the added security of the Series 540 is not required. Additionally, the entire Visifold line can also be customized by combining the acrylic panels with hardwoods, vinyl-lams or aluminum panels.



# WOODFOLD Series 440 & 540

Full or custom countertop height Woodfold's Visifold Series 440 and 540 offer a variety of options when a level of visibility or security is needed. The Series 440 and Series 540 both can offer a sense of openness, present an inviting entrance to your business or provide a unique decorative style to fit your specific need.

As with every Woodfold custom accordion door the Visifold Series 440 and 540 are made to exactly fit your opening, which means no trimming to fit. They are entirely top suspended with no requirement for floor clips or pivots. To meet the needs of any installation, Woodfold also offers a variety of options including curvable track, locks, latches and multiple meeting posts.

## The Nuts And Bolts Of Our Nuts And Bolts

Our exclusive steel hardware hinge system is designed to keep doors operating smoothly and lends fantastic strength and long-term durability. It also means the doors stay solidly in place while both open and closed.

## Available Finishes

Transparent clear or bronze acrylic, hardwoods, vinyl-lams or aluminum. Other .118" acrylic materials available by special quotation.

## Shipping Information

Schedule: Series 440 and 540 with factory standard finish, 2 weeks (over 250 lineal feet by quote). All doors with special finish (after signed approved acknowledgment received), 3 weeks.

## Method of Shipment

Shipments to commercial addresses.

Additional charges apply for non-commercial delivery and pre-delivery notification. Contact Office for questions.

## ADA Compatible



The Series 440 and 540 were tested for ADA compliance for opening load force per ADA/BOMA SEC 4.1311. Tests conducted by MEI Charlton, Inc., Portland, OR.

## Door Hanging Weight Averages

Series 440 and 540:

8'0" height-	13 lbs. per lineal foot
10'0" height-	16 lbs. per lineal foot
12'0" height-	20 lbs. per lineal foot

## Architectural Specifications

Woodfold doors shall be accordion-type with panels connected continuously along the top and bottom by a steel hardware hinge system. Individual hinges are riveted to those adjoining, and contain stops to maintain a uniform extended position. Doors shall be suspended by nylon wheels from aluminum overhead track. All necessary hardware shall be included for normal installation.

## How Woodfold Packaging Even Protects Your Reputation

Because our accordion doors are often the final piece of a project's puzzle, the last thing you need inhibiting your project's completion is a door arriving damaged. Knowing this, we individually carton doors that are up to 15' wide. Single doors over 15' wide are always wood crated, thus ensuring everything possible is done to have all pieces arrive undamaged.

## The Woodfold Guarantee

All Woodfold doors are custom made to fit each opening and warranted against failure due to defective materials or workmanship.



## Employee-Owned

You're assured a precise level of workmanship, service and long-term value with each order because every Woodfold employee shares in the success of a job well done.

## Series 440 & 540 Product Specifications

*Complete Product Specifications:*

*Please visit [www.woodfold.com](http://www.woodfold.com)*

**Panels:** Acrylic panel (transparent clear or bronze) inserted into aluminum side channels (bronze, clear, gold, sand and white) yielding 4-1/4" overall width.

**Panel Connectors:** Panel connectors color-coordinated to side channels.

Series 440 – Flexible vinyl.

Series 540 – Rigid vinyl with steel rods.

**Track:** 1-1/8" x 1" aluminum, dark bronze, clear or gold finish. (Curvable option available)

**Wheels:** Nylon wheel on steel axle with ball bearings supplied as standard.

**Lead Post:** 3/4" x 2-3/4" aluminum, color-coordinated to side channels.

**Jamb Molding:** Series 440 - 1" wide by 3/8" deep aluminum.  
Series 540 – 1-5/8" wide by 1" deep aluminum.

**Latch:** Series 440 – Deadlatch with thumbturn two-sides.  
(Other options available)  
Series 540 – Keylock two sides.  
(Other options available)

**Handle:** Molded PVC with finger recess.

**Width:** No limitation.

**Height:** Up to 10'-1".

**Stacking Space:** 1-1/4" per foot plus 2-3/4" for lead post.

## WOODFOLD



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