

WOODFOLD

CRAFTING VALUE FOR MORE THAN 50 YEARS

SERIES 640 & 740 CUSTOM ACCORDION DOORS



Alumifold security doors and enclosures.

A sturdy door that incorporates the smooth operation of our exclusive hardware hinge system Woodfold Alumifold Series 640 and 740 feature single-piece, extruded aluminum body panels. Suitable for a variety of installations that require strength yet beauty and function, you'll appreciate design options like aluminum panels (solid or perforated) in bronze, gold or clear (silver) finishes for a streamlined, modern look.



WOODFOLD Series 640 & 740

As with every Woodfold custom accordion door the Visifold Series 640 and 740 are made to exactly fit your opening, which means no trimming to fit. They are entirely top suspended with no requirement for floor clips or pivots. To meet the needs of any installation, Woodfold also offers a variety of options including curvable track, locks, latches and extruded aluminum body panels in solid or perforated aluminum in bronze, gold or clear (silver) finishes.

The Nuts And Bolts Of Our Nuts And Bolts

Our exclusive steel hardware hinge system is designed to keep doors operating smoothly and lends fantastic strength and long-term durability. It also means the doors stay solidly in place while both open and closed.

Available Finishes

Bronze, gold or clear (silver) aluminum or a combination of Alumifold and Visifold capabilities.

Shipping Information

Schedule: Series 640 and 740 with factory standard finish, 2 weeks (over 250 lineal feet by quote).

Method of Shipment

Shipments to commercial addresses.

Additional charges apply for non-commercial delivery and pre-delivery notification. Contact Office for questions.

Door Hanging Weight Averages

Series 640 and 740:

8'0" height-	13 lbs. per lineal foot
10'0" height-	16 lbs. per lineal foot
12'0" height-	20 lbs. per lineal foot

Architectural Specifications

Woodfold doors shall be accordion-type with panels connected continuously along the top and bottom by a steel hardware. Individual hinges are riveted to those adjoining, and contain stops to maintain a uniform extended position. Doors shall be suspended by nylon wheels from aluminum overhead track. All necessary hardware shall be included for normal installation.

How Woodfold Packaging Even Protects Your Reputation

Because our accordion doors are often the final piece of a project's puzzle, the last thing you need inhibiting your project's completion is a door arriving damaged. Knowing this, we individually carton doors that are up to 15' wide. Single doors over 15' wide are always wood crated, thus ensuring everything possible is done to have all pieces arrive undamaged.

The Woodfold Guarantee

All Woodfold doors are custom made to fit each opening and warranted against failure due to defective materials or workmanship.



Employee-Owned

You're assured a precise level of workmanship, service and long-term value with each order because every Woodfold employee shares in the success of a job well done.

Series 640 & 740 Product Specifications

Complete Product Specifications:

Please visit www.woodfold.com

Panels: 4-1/4" wide solid or perforated aluminum in bronze, clear or gold.

Panel Connectors: Panel connectors color-coordinated to panels.

Series 640 – Flexible vinyl.

Series 740 – Rigid vinyl with steel rods.

Track: 1-1/8" x 1" aluminum, dark bronze, clear or gold finish. (Curvable option available)

Wheels: Nylon wheel on steel axle with ball bearings supplied as standard.

Lead Posts: 3/4" x 2-3/4" aluminum, color-coordinated to panel connectors.

Jamb Molding: Series 640 – 1" wide by 3/8" deep aluminum.
Series 740 – 1-5/8" wide by 1" deep aluminum.

Latch: Series 640 – Deadlatch with thumbturn two-sides. (Other options available)
Series 740 – Keylock two sides. (Other options available)

Handles: Molded PVC with finger recess.

Width: No limitation.

Height: Bronze and Gold up to 8'-1".
Clear up to 10'-1".

Stacking Space: 1-1/4" per foot plus 2-3/4" for lead post.

WOODFOLD



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www.woodfold.com

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